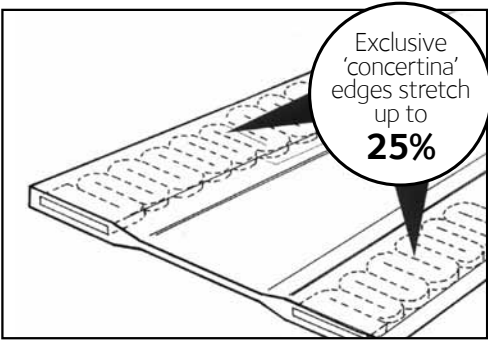
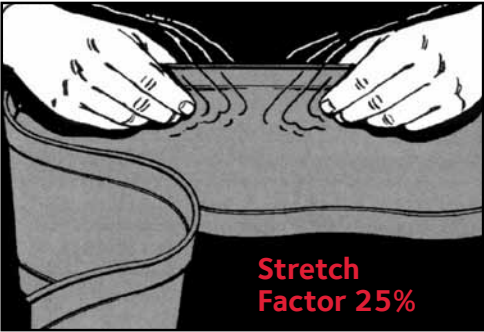


# Dekstrip Flashing

With the amazing patented stretch edge

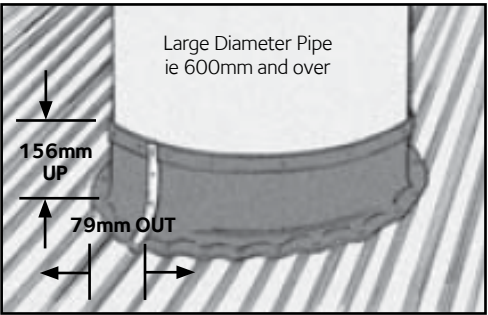


- ✓ The Dekstrip edges contain an expanding aluminium strip (in concertina form) totally encased by the EPDM flashing.
- ✓ Dekstrip can be stretched and formed around most roof profiles and maintain that shape.
- ✓ Typical applications include bullnosing, where two different profiles intersect, curved parapet flashing, expansion joints in gutters, change of pitch and large round pipe penetrations.
- ✓ Fastening is done through the aluminium strip using suitable fasteners with a minimum 10mm head. In case of rivets use a 10mm washer under head.
- ✓ EPDM based thermoplastic elastomer (TPE) will withstand temperatures from -50°C - 115°C and up to 150°C intermittently.
- ✓ Dekstrip can be painted (contact DLM for technical advise).

## Large Round Pipes

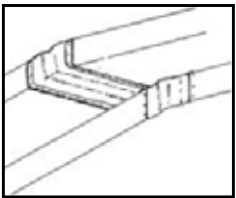
- 1 Mark a line on the pipe, 156mm above the roof. Take this mark from the valley. Circle the pipe.
- 2 Fasten Dekstrip (after applying sealant) at this line. Overlap ends by 50mm.
- 3 Stretch the entire unfastened bottom edge.
- 4 Seal and fasten bottom edge, allowing same overlap at bottom as at top - suggest valley fixing.

All listed measurements are for 235mm wide strip flash. If using other widths use a ratio of 2/3 up the pipe 1/3 over the roof profile.



## Expansion Joints

The flexibility of Dekstrip makes it ideal for joining box guttering. No problems with movement or leaking.



Code	Length (m)	Width (mm)	Material
DS3-235	3.1	235	EPDM based grey Thermoplastic Electomer (TPE)
DS10-180	10	180	
DS10235	10	235	
DS10305	10	305	
DS23-180	23	180	Price and availability on application
DS23-235	23	235	
DS23-305	23	305	
DS15/450	15	450	

# Helpful Hints

## Dektites

- ✓ When cutting do not use a knife. Sharp tin snips will provide the smoothest finish.
- ✓ Always cut where sizes are indicated. Incorrect point of cutting may result in poor fit.
- ✓ Hand form aluminium edge before fastening.
- ✓ Fasten from vertical centre to outside.
- ✓ When pulling the Dektite down a pipe, lubricate the pipe with water first.

## Retrofits

- ✓ Do not overcrimp seam.
- ✓ For pipes over 150mm diameter use a stainless steel support clip.

## General Points - Applicable to all Deks flashing products

- ✓ Always ensure that a liberal amount of sealant is applied **UNDER** any perimeter aluminium-backed edge.
- ✓ **Seamed Pipes:** When flashing a metal flue that has an exposed seam, using a neutral cure sealant, seal the seam from underside of the cowl to the top of Dektite cone.
- ✓ Where multiple skin flues are used, EPDM Dektite are appropriate.
- ✓ Under **NO** circumstances should any Dektite product be used on an unapproved (i.e. single skin) flue discharging from a wood combustion appliance.
- ✓ Overstretching of EPDM compound products can lead to shortened life expectancy.
- ✓ Please note that the outside temperature of the pipe is usually significantly lower to the exit temperature of the appliance.

# Look at this Performance

ASTM Method	Test Description	Spec. Required	Test Results Black EPDM Dektite	Test Results Grey EPDM Dektite
D2240	Shore 'A' Hardness:	60+/-5	60	60
D412	Tensile Strength (MPa min):	7.0min	10.5	10.5
D412	Elongation @ Break (% min):	350min	650	650
D624	Tear Resistance Die C (KN/m min):	20.0 min	31.5	32.0
	Trouser Tear (KN/m min):	10.0min	14.0	14.5
D573	Heat Resistance 70hrs @ 100°C			
	Change in Hardness (points):	+/-10	+1	+3
	Change in Tensile (%):	+/-25	+3.5	-5.0
	Change in Elongation (%):	+/-25	+14.0	-16.0
D395	Compression Set 22hrs @ 70°C after (%max):		14.0	14.5
D1171	Resistance to Ozone	100ppm No Cracks	Passed	Passed
D2137	Low Temp. Brittleness 3 mins @ -50°C:	Non Brittle	Passed	Passed
U.L.94	Flame Resistance	U.L.94H.B.	Passed	Passed